



THE OHIO STATE UNIVERSITY
COLLEGE OF ENGINEERING

Process Engineering for Machining Operations

ISE 3500

Credit Hours:

3.00 - 3.00

Course Levels:

Undergraduate (1000-5000 level)

Course Components:

Lecture
Lab

Course Description:

Introduction to the machines, tooling, set-ups, processing sequences, processing times, metrology, and safety issues for traditional and selected non-traditional metal cutting operations.

Prerequisites and Co-requisites:

Prereq: 2500, and enrollment in ISE major.

Course Goals / Objectives:

- The general goal of ISE 3500 is to introduce engineering students to the fundamentals of metal cutting processes.
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Course Topics:

- Traditional and non-traditional machine tools and operations
 - Work holding methods and cutting operation sequencing
 - Cutting tool materials; speeds, feeds, depth of cut; machinability
 - Dimensions, gauging, surface finish and integrity, cutting fluids
 - CNC machining; active machine devices, G-coding
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Designation:

Elective