THE OHIO STATE UNIVERSITY

COLLEGE OF ENGINEERING

# **Chemical Process Safety**

# **CBE 5755**

## **Credit Hours:**

3.00 - 3.00

#### **Course Levels:**

Undergraduate (1000-5000 level) Graduate (5000-8000 level)

### **Course Components:**

Lecture

#### **Course Description:**

Familiarizes students with varied topics relating to chemical and industrial process safety. Covers PHA methods and tools.

#### Prerequisites and Co-requisites:

Prereq: Jr, Sr, or Grad standing in CBE.

#### **Course Goals / Objectives:**

- Be familiar with Federal Government regulations as applied to Process Safety
- Be familiar with methods for information searching- library and internet on-line search of database and journal publications
- Master how to present information and ideas in a written literature review report and in oral presentation(s) using appropriate visual aids (slides and computer presentation)
- Become familiar with the range of process safety ethical issues which commingle personal safety and environment protection with enterprise success
- Understand the nature and cause(s) of accidental explosions
- Be familiar with Process Hazards Analysis (PHA) methods and tools
- Be familiar with the process safety issues as found in the chemical plant environment
- Be able to work in a team to apply/assemble individual special skills and knowledge to a group project

#### **Course Topics:**

- Introduction, Background & History; Group Assignments
- Government Regulation and Ethical Issues Surrounding Process Safety
- Basic Process Safety Design, Continuous & Batch, Reactive Chemical Concerns, Adiabatic Temperature Rise, Case Studies
- The Nature of Explosions, Cause and Consequences, Case Studies
- Safety Hardware Employed (Safeguards), Rupture Disc, Relief Valve (DIERS), Security Issues and Accident Consequence Comparisons
- Hazard Classifications, Emergency Vent Systems, Flares, Catch Tanks, Totally Contained Systems
- Intrinsically Safer Designs, Case Studies
- Process Hazard Analysis (PHA), 'What-If', HAZOP, Fault Tree
- Safety Instrumented Systems (SIS), Case Studies
- Risk Assessment Qualitative and Quantitative

#### **Designation:**

Elective